



**PRODUCT DATA SHEET**

Date: 05/14/2024

**Spinnaker**  
 550 Summit Avenue  
 Troy, Oh 45373  
 800 543-9452

**2.0 mil TC Gloss White Polyester \*\* B-122<sup>TM</sup>F \*\* 40# liner**

Item#: 0042147

----- TRIMLESS PROGRAMS -----

Recommended Print Type(s) to Test	Dist. Ctr	Length	Min. Width	Core
EFI <sup>TM</sup> Jetrion® (UV Inkjet)	Troy, Ohio	2.5 K	3"	3"
Screen Americas (UV Inkjet)	Troy, Ohio	5 K	3"	3"
Thermal Transfer Films	Troy, Ohio	10 K	4"	3"
Flexo				

Facestock: **2.0 mil TC Gloss White Polyester**

A top-coated, glossy white polyester facesheet offering high heat, tear, abrasion, solvent, and water resistance. It features excellent printability with conventional print methods, including thermal transfer when paired with the appropriate ribbon.

Basis Weight:

**Typical Value**  
 51 #/3300 ft<sup>2</sup>

Caliper:

2.0 mils

Tensile MD/CD:

21,300 / 26,400 PSI

Elongation @ Break MD/TD:

130 / 70%

Gloss:

98 / N/A%

Adhesive: **B-122<sup>TM</sup>F**

A clear all temperature acrylic adhesive featuring excellent adhesion to a variety of surfaces with film facestocks. It covers a broad temperature range and has excellent converting characteristics on press. The high initial tack of B-122F to low surface energy polyolefins makes it an ideal for blow on applications

Coat Weight:

**Typical Value**  
 13 #/3300 ft<sup>2</sup>

Coat Weight:

19.24 grams/m<sup>2</sup>

Caliper:

.6 mils

Adhesion to Stainless Steel, oz. (90° Peel):

24

Loop Tack, oz.:

47

Service Temperature:

-65 to 200 °F

Minimum Application Temperature:

-10 °F

Shear (1000g):

75 minutes

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Release Liner: **40# liner**

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

Basis Weight:

**Typical Value**  
41 #/3000 ft<sup>2</sup>

Caliper:

2.5 mils

Tensile MD/CD:

34 / 21 #/inch

Tear MD/CD:

34 / 36 grams

Opacity:

69 max%

**Total Product Caliper:** 5.1 mils

**Product Basis Weight Per MMSI:** 229.68 #

**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104*

*For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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